

# QD260 NC step cylindrical grinder

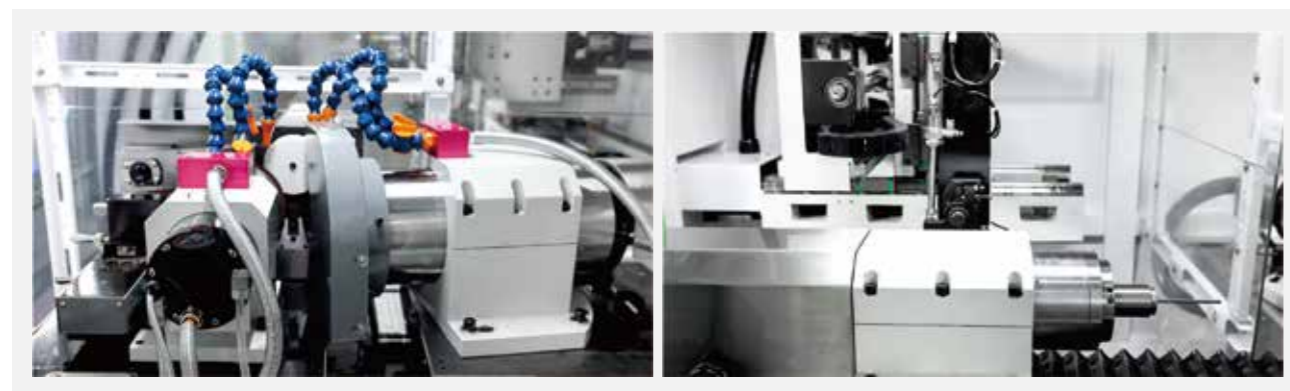
## 数控段差磨床



### Features | 特点

This machine is suitable for cylindrical and conical grinding. Especially suitable to be used in cutting tool manufacturers or metal parts manufacturers for blank bars outer diameter grinding.

- 适用圆棒类工件外圆及锥面磨削。特别适用于刀具制造厂以及零件生产企业对刀具制造坯料段差外圆及过度锥面的磨制。



### Specifications | 技术参数

Model 型号	QD260	
Longitudinal travel of table Z axis 工作台左右移动行程 Z轴	225 mm	
Cross travel of table X axis 工作台前后移动行程 X轴	225 mm	
Head-stock rated speed 头架额定转速	0~2000 rpm	
Headstock motor power 头架电机功率	5.5 kw	
Grinding wheel speed 砂轮主轴转速	0~4000 rpm	
Grinding wheel power 砂轮主轴功率	11 kw	
Grinding wheel size 砂轮规格	50~200mm	
Workpiece grinding diameter range 工件磨削直径范围	3~12mm (Automatic feeding) /3~20 mm(Manual loading)	
Workpiece length range 工件磨削长度范围	≤100mm (Automatic feeding) /≤130 mm(Manual loading)	
Max. Workpiece Length 最大工件长度	210 mm	
Workpiece Spindle Runout 工件主轴跳动	<0.005 mm	
Grinding wheel spindle runout 砂轮主轴跳动	<0.005 mm	
Machine dimension 机床尺寸	1600×1430×1750 mm	
Machine weight 机床重量	2.5T	